PATENT ABSTRACTS OF JAPAN

(54) **PRINTER AND CONTROL METHOD THEREOF**
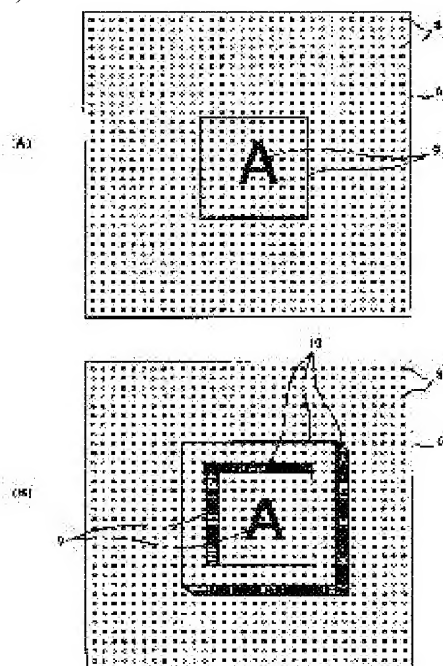
(57)Abstract:
PROBLEM TO BE SOLVED: To accurately and easily start printing processing from a determined printing start position by preliminarily printing invisible data showing a printing start position at a time of later printing processing and starting printing processing in the detection timing of the invisible data by a sensor.
SOLUTION: Invisible marks 8 are preliminarily printed on the entire surface of paper 6 at a predetermined interval in previous printing processing. In later printing processing, other visible image 19 is printed on the paper 6 in the synchronous state of the detection timing of the invisible marks 8 printed on the paper 6 and the reading timing of the invisible image added to the printing data of the other visible image 19 related to later printing processing. By this constitution, the integrality of the invisible image 19 related to later printing processing and the visible image 9 related to previous printing processing is kept.